



**CHRYSLER
AUSTRALIA LTD**

DATE 27/9/71

SERVICE BULLETIN

NO. 21/11/3

To all CHRYSLER AUSTRALIA LIMITED DISTRIBUTORS AND/OR DIRECT DEALER

This bulletin covers two aspects of the one subject - Rear Band Adjustment.

1. Rear Band Adjustment Tool

A revised rear band adjusting tool, no. E1294-1 has been introduced to replace tool no. BW-547-50-2. The revised tool facilitates "in vehicle" adjustment of the rear band on the subject model transmissions. However, it is imperative that the torque on the rear band adjustment screw be reduced from 10-lbs. - ft. (120-lbs. - in.) to 5-lbs. - ft. (60-lbs. - in.) when the revised tool is used. The originally quoted torque of 10-lbs. - ft. (120-lbs. - in.) should only be used with a tool such as tool no. BW-547-50-2 where it is applied "direct" to the adjustment screw and does not apply to tools, such as tool no. E1294-1 that use a "lever" principle.

2. Rear Band Adjustment

The rear band adjustment has been revised on the subject model transmissions. After adjusting the band as outlined above, the centre adjusting screw should be backed off $3/4$ of a turn in lieu of the previously specified one turn. The torque on the lock nut remains the same as previously specified, 25-30 lbs. - ft.

M. G. Aspley

M. G. ASPLEY
MANAGER - SERVICE
TECHNICAL OPERATIONS

SUBJECT:

Band
Adjustment
Borg
Warner
Automatic
Trans-
mission.

MODELS:

HB, HC,
Hillman
HE
Hunter
Automatic
Transmis-
sion
Models

GROUP:

Trans-
mission